

5/21

DART AEROSPACE LTD.	Work Order :	93258
Description: 205 Skid Tube 'I' Beam	Part Number:	D2596
Drawing: D2596 Rev C	Qty:	4

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue Work Order Dwg not required RF 03.01.23	AP	05/05/10	4
2	METAL	Cut D2500-3 to length: 99.5" Batch B2150	SC	05/05/20	24
3	METAL	Use Jig DT 8093 to drill pilot holes #30 Open to 0.625" diameter using a uni-bit	SC	05/05/20	4
4	METAL	Acid Etch and Alodine per QSI 005 4.1	ME	05/05/20	4
5	QC	Level 5 inspection	2	05/05/20	4
6	STORES	Identify and Stock	BF	05-05-204	
7	EXPEDITING	Close W/O Cost / part: 29.01 Sur on 06/01 (1) 27.75	DM	05.06.03	4

Rev	Date	Change	Revised By	Approved By
B	98.01.19			
C	98.10.15	Eliminated DEO, Changed Dwg Revision	KS	
D	99.02.02	Changed QA to QC, Added Step 6 and Cost	DM	18

MANUFACTURER RELEASE CERTIFICATION

D.O.T Approval 9-89

The aeronautical product described hereon conforms to approved type design data and is in a condition for safe operation.

Authorized Inspector

Date

RELEASED
DM 99.02.09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART

DR COPY IS
NOT FOR
RELEASE

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO.	D2596	REV. C
DATE		TITLE	205 WEB	SHEET 1 OF 1
98.09.14		SCALE		1:24
A	96.09.16	NEW ISSUE		
B	97.07.23	Ø0.63 HOLE WAS Ø0.56		
C	98.09.14	INCORPORATED DEO 9097		

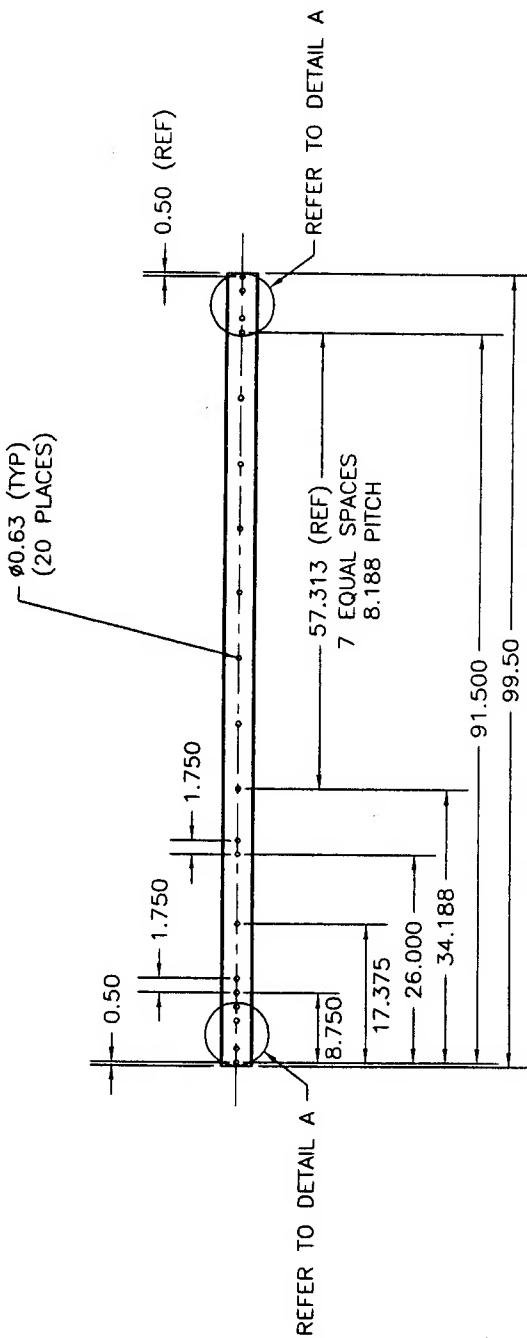
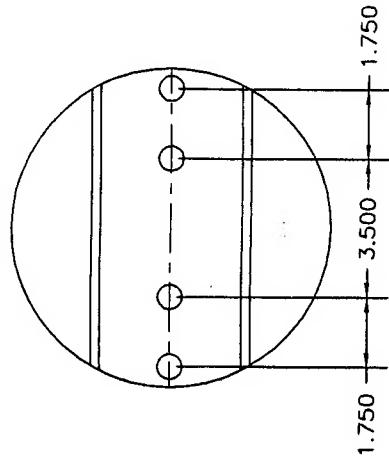
RELEASED
98.09.17 DS

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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 23258

DETAIL A
SCALE 5:24



MANUFACTURED FROM D2500-3 EXTRUSION
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Job Costing Report

Dart Aerospace Ltd.
HawkesburyMay 10, 2005
01:31 pm

Work Order No : 0023258
 Project Name : D2596 Department Code:
 Project For : WK521 Burden Flags : NNNNNNN
 Work Order Type : Main WO Status : Open
 Main WO Number : Invoice State : Not Invoiced
 House Part Number : D2596 Invoice Date :
 Description : 205 Web Invoice Number :
 Manufactured : Yes Invoice Amount : 0.00
 Amount Req'd : 4 Order Entry No :
 Amount Done : 0 OE Value : 0.00
 Start Date : 05-10-05 Est Mark Up : 0.000%
 Est Finish Date : 05-26-05 Actual Mark Up : 0.000%
 Act Finish Date : Drawings Reqd : No
 Ok for Approval : Approval Rec'd : \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00